

### **Amendments to the Specification**

Please replace paragraph 0085 on page 25 with the following paragraph:

[0085] As best seen in FIGS. 12 and 13, at least one punch head 3 is operably associated with support member 509 to punch a hole in the workpiece. Punch head 3 is preferably securable to a cradle portion 511 of support member 509 at any of a plurality of predetermined punching positions 513 with respect to the workpiece to allow holes to be punched at any location along the workpiece. Referring to FIG. 12, punching positions 513 are defined by discard openings 515 in an upper cradle portion 517A ~~portion 517~~. A lower cradle portion 521 includes a plurality of attachment points 519A ~~attachment points 519~~, which are each aligned with a corresponding opening 515. Each punch head 506 is preferably attached to lower cradle portion 521 by means of a fastener, such a screw, not shown. When punch head 3 is secured in the punching position, lower head portion 80 and an outer tongue surface 58 of tongue 52 preferably abut lower and upper cradle portions 521, 517A ~~521, 517~~, respectively.